

**UTILITY PATENT**

**B&D No. TN2491A**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claims 1-10 (canceled).

Claim 11 (original): A method for manufacturing a battery pack comprising the steps of:

providing a housing and two cells, at least one cell having a weld area;

welding a strap between the two cells; and

disposing the cells in the housing,

wherein the strap is welded by disposing a first electrode on the strap and a second electrode on the at least one cell outside of the weld area, and providing a current between the

Claim 12 (original): The method of Claim 11, wherein the second electrode contacts a side of the at least one cell.

Claim 13 (original): The method of Claim 11, wherein the second electrode contacts a periphery of the at least one cell.